

5/12

DART AEROSPACE LTD	Work Order:	22588
Description: Cross Bolt Spacer	Part Number:	D2649
Drawing: D2649 Rev. B1 RF 02/06/13	Qty:	737 1000

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Open W/O	OF	05.03.02	1000
2	CNC-CELL	Machine as per folio FA 215 on cobra machine. Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.058" Wall Batch 15196 17005	JG	05/04/23	737
3	QC	Inspect Level 2	EP	05/04/23	737
4	QC	Inspect Level 8	Z	05-04-27	737
5	STORES	Identify and stock	U	05-04-28	737
6	EXPEDITING	Close W/O Inspect level 21 Cost / part: 64 542-05/04/29 (737) 62	OF	05.05.03	737

Rev	Date	Change	Revised By	Approved
E	01.04.20	In-house process	EC	
F	02.03.26	Added turning on Cobra	NG	
G	02.04.04	Added inspect level 8	NG	05-04-05

RELEASED

02/04/04

8511

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Initial Design Mgr	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
			JK 10-21 <i>OK</i>					

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	22588
Description: Crossbolt Spacer	Part Number:	D2649
Inspection Dwg: D2649 Rev: B1		Page 1 of 1

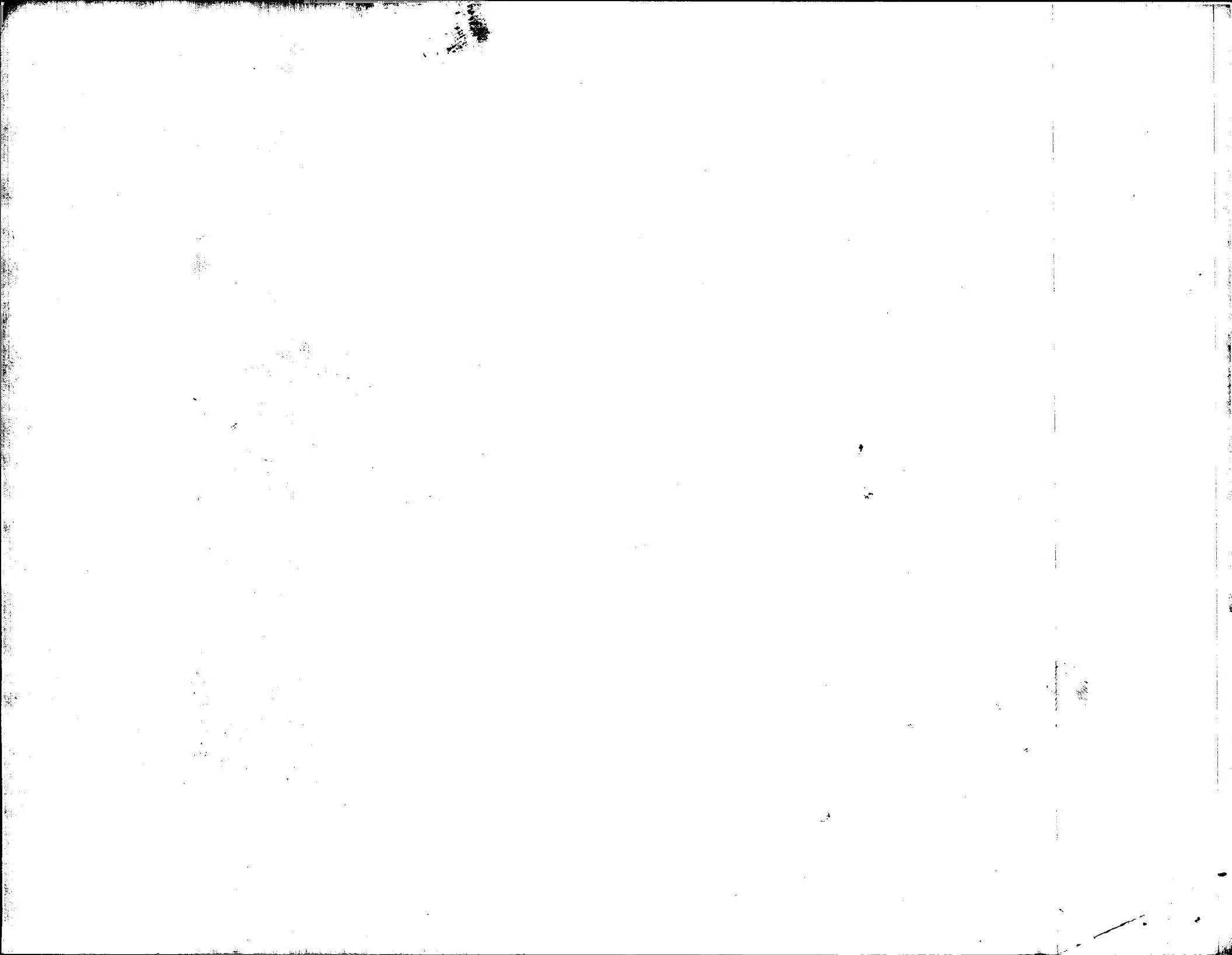
FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	2.6	Audited by:	ml	Prototype Approval:	N/A
Date:	05/04/22	Date:	05/04/22	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.01.21	New Issue	KJ/RF	KT

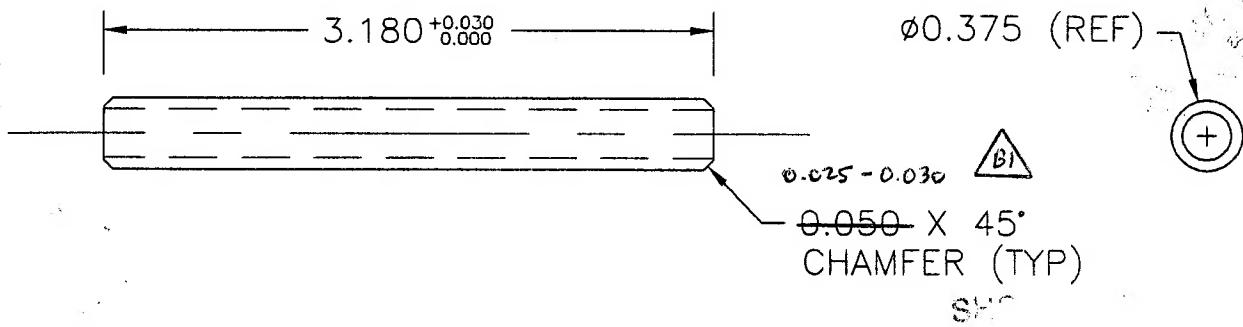
RELEASED





DESIGN <i>DW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED <i>DW</i>	APPROVED <i>BW</i>	DRAWING NO. D2649
		REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER
A	97.03.25	SCALE 1:1
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER
B1	02.06.13	REDUCE CHAMFER PER TSR 1296.

RELEASED
98.01.20 DS



UNLESS OTHERWISE SPECIFIED
SUBJECT TO APPROVAL
WITHOUT EXCEPTION

WORK ORDER

NO. 22588

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 01, 2005
11:19 am

Work Order No	:	0022588	Department Code:		
Project Name	:	D2649	Burden Flags	:	NNNNNNN
Project For	:	WK512	WO Status	:	Open
Work Order Type	:	Main	Invoice State	:	Not Invoiced
Main WO Number	:		Invoice Date	:	
House Part Number	:	D2649	Invoice Number	:	
Description	:	Crossbolt Spacer	Invoice Amount	:	0.00
Manufactured	:	Yes	Order Entry No	:	
Amount Req'd	:	1000	OE Value	:	0.00
Amount Done	:	0	Est Margin	:	0.000%
Start Date	:	03-01-05	Actual Margin	:	0.000%
Est Finish Date	:	03-18-05	\$0 Posted to Finished Goods		
Act Finish Date	:				
Drawings Reqd	:	No			
Ok for Approval	:				
Approval Rec'd	:				

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00	0.00
Engineering Cost	:	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00	0.00
Production Cost	:	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00	0.00
Packaging Cost	:	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00	0.00
OverHead Cost	:	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00	0.00
CNC	:	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00	0.00
Misc.	:	0.00	0.00	0.00	0.00
<hr/>					
Burden	:	0.00	0.00	0.00	
<hr/>					
Total Cost	:	0.00	0.00	0.00	
Margin	:	0.000	0.000		
Selling Cost	:	0.00	0.00		

	Estimated	Actual	
Labour Hrs/Amount Done	:	0.00	0.00
Profits/ (Loss)	:	0.00	0.00